

# **Programmable NiCd/NiMH Fast-Charge Management Device**

#### **Features**

- > Safe management of fast charge for NiCd and NiMH
- High-frequency switching controller for efficient and simple charger design
- Pre-charge qualification for detecting shorted, damaged, or overheated cells
- Fast-charge termination by ΔT/Δt maximum temperature, and maximum charge time
- Selectable top-off mode for achieving maximum capacity in NiMH batteries
- Programmable trickle-charge mode for reviving deeply discharged batteries and for postcharge maintenance
- Built-in battery removal and insertion detection
- Sleep mode for low power consumption

## **General Description**

The bq24401 is a programmable, monolithic IC for fast-charge management of nickel cadmium (NiCd) and nickel metal-hydride (NiMH).

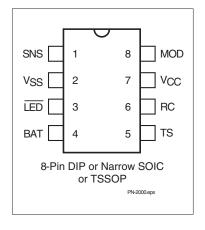
Depending on the chemistry, the bq24401 provides a number of charge termination criteria:

- Rate of temperature rise,  $\Delta T/\Delta t$  (for NiCd and NiMH)
- Maximum temperature
- Maximum charge time

For safety, the bq24401 inhibits fast charge until the battery voltage and temperature are within user-defined limits. If the battery voltage is below the low-voltage threshold, the bq24401 uses trickle-charge to condition the battery. For NiMH batteries, the bq24401 provides an optional top-off charge to maximize the battery capacity.

The integrated high-frequency comparator allows the bq24401 to be the basis for a complete, high-efficiency power-conversion circuit.

## Pin Connections



#### **Pin Names**

| SNS      | Current-sense input     | TS           | Temperature-sense input   |
|----------|-------------------------|--------------|---------------------------|
| $V_{SS}$ | System ground           | RC           | Timer-program input       |
| LED      | Charge-status<br>output | $V_{\rm CC}$ | Supply-voltage input      |
| BAT      | Battery-voltage input   | MOD          | Modulation-control output |

## **Pin Descriptions**

#### SNS Current-sense input

Enables the bq24401 to sense the battery current via the voltage developed on this pin by an external sense-resistor connected in series with the battery pack

#### V<sub>SS</sub> System Ground

#### **LED** Charge-status output

Open-drain output that indicates the charging status by turning on, turning off, or flashing an external LED

#### BAT Battery-voltage input

Battery-voltage sense input. A simple resistive divider, across the battery terminals, generates this input.

#### TS Temperature-sense input

Input for an external battery-temperature monitoring circuit. An external resistive divider network with a negative temperature-coefficient thermistor sets the lower and upper temperature thresholds.

#### RC Timer-program input

RC input used to program the maximum charge-time, hold-off period, and trickle rate during the charge cycle, and to disable or enable top-off charge

#### V<sub>CC</sub> Supply-voltage input

#### MOD Modulation-control output

Push-pull output that controls the charging current to the battery. MOD switches high to enable charging current to flow and low to inhibit charging-current flow.

## **Functional Description**

The bq24401 is a versatile, NiCd, NiMH battery-charge control device. See Figure 1 for a functional block diagram and Figure 2 for the state diagram.

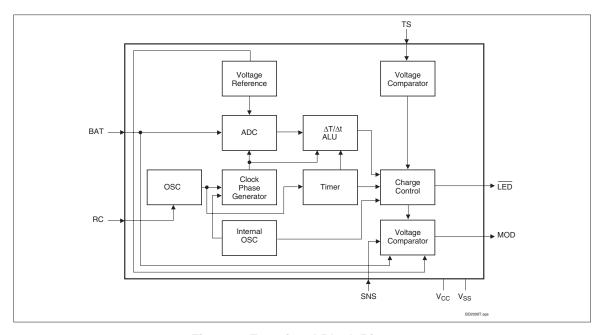


Figure 1. Functional Block Diagram

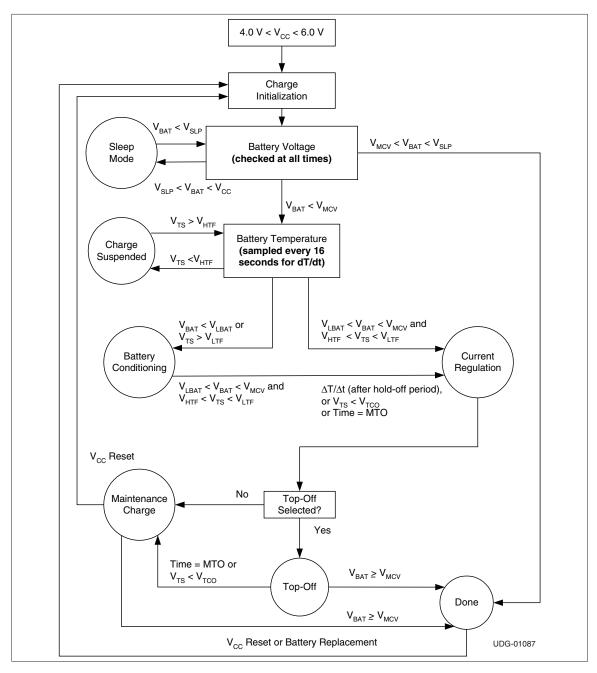


Figure 2. State Diagram

## bq24401

#### **Initiation and Charge Qualification**

The bq24401 initiates a charge cycle when it detects

- Application of power to V<sub>CC</sub>
- · Battery replacement
- · Exit from sleep mode

Immediately following initiation, the IC enters a charge-qualification mode. The bq24401 charge qualification is based on battery voltage and temperature. If voltage on pin BAT is less than the internal threshold,  $V_{\rm LBAT}$ , the bq24401 enters the charge-pending state. This condition indicates the possibility of a defective or shorted battery pack. In an attempt to revive a fully depleted pack, the bq24401 enables the MOD pin to trickle-charge at a rate of once every 1.0s. As explained in the section "Top-Off and Pulse-Trickle Charge," the trickle pulse-width is user-selectable and is set by the value of the resistance connected to pin RC.

During this period, the  $\overline{\text{LED}}$  pin blinks at a 1Hz rate, indicating the pending status of the charger.

Similarly, the bq24401 suspends fast charge if the battery temperature is outside the  $V_{\rm LTF}$  to  $V_{\rm HTF}$  range. (See Table 4.) For safety reasons, however, it disables the pulse trickle, in the case of a battery over-temperature condition (i.e.,  $V_{\rm TS} < V_{\rm HTF}$ ). Fast charge begins when the battery temperature and voltage are valid.

#### **NiCd and NiMH Batteries**

Following qualification, the bq24401 fast-charges NiCd or NiMH batteries using a current-limited algorithm. During the fast-charge period, it monitors charge time, temperature, and voltage for adherence to the termination criteria. This monitoring is further explained in later sections. Following fast charge, the battery is topped off, if top-off is selected. The charging cycle ends with a trickle maintenance-charge that continues as long as the voltage on pin BAT remains below  $V_{\rm MCV}$ .

#### **Charge Termination**

#### **Maximum Charge Time**

The bq24401 sets the maximum charge-time through pin RC. With the proper selection of external resistor and capacitor, various time-out values may be achieved. Figure 3 shows a typical connection.

The following equation shows the relationship between the  $R_{MTO}$  and  $C_{MTO}$  values and the maximum charge time (MTO) for the bq24401:

$$\mathrm{MTO} = \mathrm{R}_{\mathrm{MTO}} * \mathrm{C}_{\mathrm{MTO}} * 35{,}988$$

MTO is measured in minutes,  $R_{\rm MTO}$  in ohms, and  $C_{\rm MTO}$  in farads.

(Note:  $R_{MTO}$  and  $C_{MTO}$  values also determine other features of the device. See Tables 2 and 3 for details.)

#### **Maximum Temperature**

A negative-coefficient thermistor, referenced to  $V_{\rm SS}$  and placed in thermal contact with the battery, may be used as a temperature-sensing device. Figure 4 shows a typical temperature-sensing circuit.

During fast charge, the bq24401 compares the battery temperature to an internal high-temperature cutoff threshold,  $V_{\rm TCO}$ . As shown in Table 4, high-temperature termination occurs when voltage at pin TS is less than this threshold.

#### $\Delta T/\Delta t$

When fast charging, the bq24401 monitors the voltage at pin TS for rate of temperature change detection,  $\Delta T/\Delta t$ . The bq24401 samples the voltage at the TS pin every 16s and compares it to the value measured 2 samples earlier. This feature terminates fast charge if this voltage declines at a rate of

$$\frac{\text{Vcc}}{161} \left( \frac{\text{V}}{\text{Min}} \right)$$

Figure 4 shows a typical connection diagram.

**Table 1. Charge Algorithm** 

| Battery Chemistry | Charge Algorithm                                                                                                                                                                   |  |  |  |  |
|-------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|--|--|--|
| NICa or NIMH      | 1. Charge qualification 2. Trickle charge, if required 3. Fast charge (constant current) 4. Charge termination $(\Delta T/\Delta t, time)$ 5. Top-off (optional) 6. Trickle charge |  |  |  |  |

Table 2. Summary of NiCd or NiMH Charging Characteristics

| Parameter                                             | Value                                        |
|-------------------------------------------------------|----------------------------------------------|
| Maximum cell voltage (V <sub>MCV</sub> )              | 2V                                           |
| Minimum pre-charge qualification voltage $(V_{LBAT})$ | 950mV                                        |
| High-temperature cutoff voltage (V <sub>TCO</sub> )   | $0.225*\mathrm{V}_{\mathrm{CC}}$             |
| High-temperature fault voltage $(V_{HTF})$            | $0.25*\mathrm{V_{CC}}$                       |
| Low-temperature fault voltage $(V_{LTF})$             | $0.5*\mathrm{V}_{\mathrm{CC}}$               |
| bq24401 fast-charge maximum time out (MTO)            | $R_{\mathrm{MTO}}*C_{\mathrm{MTO}}*35{,}988$ |
| Fast-charge charging current (I <sub>MAX</sub> )      | $0.05/\mathrm{R}_{\mathrm{SNS}}$             |
| Hold-off period                                       | MTO/32                                       |
| Top-off charging current (optional)                   | I <sub>MAX</sub> /16                         |
| Top-off period (optional)                             | MTO                                          |
| Trickle-charge frequency                              | 1Hz                                          |
| Trickle-charge pulse-width                            | See Figure 6                                 |

**Table 3. Temperature-Monitoring Conditions** 

| Temperature                              | Condition                                                                      | Action                                                                                                                                        |
|------------------------------------------|--------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------|
| $V_{\mathrm{TS}} > V_{\mathrm{LTF}}$     | Cold battery—checked at all times                                              | Suspends fast charge or top-off and timer<br>Allows trickle charge—LED flashes at 1Hz rate<br>during pre-charge qualification and fast charge |
| $V_{\rm HTF} < V_{\rm TS} < V_{\rm LTF}$ | Optimal operating range                                                        | Allows charging                                                                                                                               |
| $V_{\rm TS} < V_{ m HTF}$                | Hot battery—checked during charge qualification and top-off and trickle-charge | Suspends fast-charge initiation, does not allow<br>trickle charge—LED flashes at 1Hz rate during<br>pre-charge qualification                  |
| $V_{\rm TS} < V_{ m TCO}$                | Battery exceeding maximum allowable temperature—checked at all times           | Terminates fast charge or top-off                                                                                                             |

#### **Initial Hold-Off Period**

The values of the external resistor and capacitor connected to pin RC set the initial hold-off period. During this period, the bq24401 avoids early termination by disabling the  $\Delta T/\Delta t$  feature. This period is fixed at the programmed value of the maximum charge time divided by 32.

$$hold-off period = \frac{maximum time - out}{32}$$

## **Table 4. Charge Status Display**

| Charge Action State                   | LED Status     |
|---------------------------------------|----------------|
| Battery absent                        | High impedance |
| Pre-charge qualification              | 1Hz flash      |
| Trickle charge (before fast charge)   | 1Hz flash      |
| Fast charging                         | Low            |
| Top-off or trickle                    | High impedance |
| Charge complete                       | High impedance |
| Sleep mode                            | High impedance |
| Charge suspended $(V_{TS} > V_{LTF})$ | 1Hz flash      |

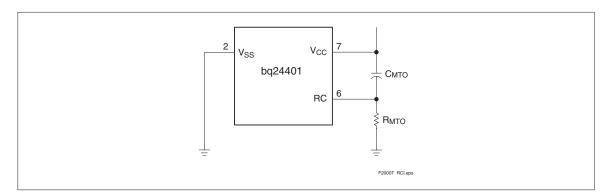


Figure 3. Typical Connection for the RC Input

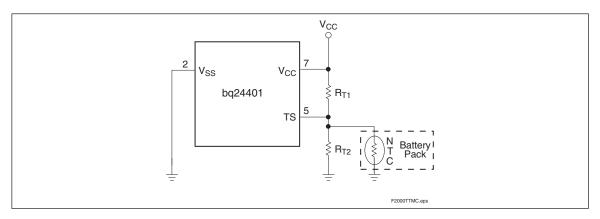


Figure 4. Temperature Monitoring Configuration

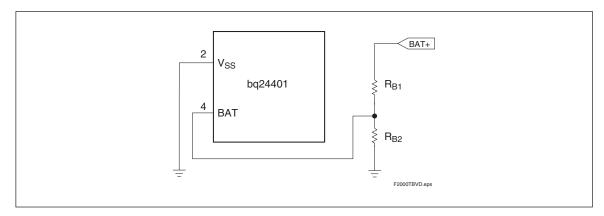


Figure 5. Battery Voltage Divider

#### **Top-Off and Pulse-Trickle Charge**

Top-off may be desirable on batteries that have a tendency to terminate charge before reaching full capacity. To enable this option, the capacitance value of  $C_{MTO}$  connected to pin RC (Figure 3) should be greater than 0.13 $\mu F$ , and the value of the resistor connected to this pin should be less than  $15k\Omega.$  To disable top-off, the capacitance value should be less than  $0.07\mu F$ . The tolerance of the capacitor needs to be taken into account in component selection.

Once enabled, the top-off is performed over a period equal to the maximum charge time at a rate of  $\frac{1}{16}$  that of fast charge.

Following top-off, the bq24401 trickle-charges the battery by enabling the MOD to charge at a rate of once every 1.0 second. The trickle pulse-width is user-selectable and is set by the value of the resistor  $R_{MTO},$  which is on pin RC. Figure 6 shows the relationship between the trickle pulse-width and the value of  $R_{MTO}.$  The typical tolerance of the pulsewidth below  $150 k\Omega$  is  $\pm 10\%.$ 

During top-off and trickle-charge, the bq24401 monitors battery voltage and temperature. These functions are suspended if the battery voltage rises above the maximum cell voltage ( $V_{MCV}$ ) or if the temperature exceeds the high-temperature fault threshold ( $V_{HTF}$ ).

#### **Charge Current Control**

The bq24401 controls the charge current through the MOD output pin. The current-control circuit supports a switching-current regulator with frequencies up to 500kHz. The bq24401 monitors charge current at the SNS input by the voltage drop across a sense-resistor,  $R_{\rm SNS}$ , in series with the battery pack. See Figure 8 for a typical current-sensing circuit.  $R_{\rm SNS}$  is sized to provide the desired fast-charge current ( $I_{\rm MAX}$ ):

$$I_{MAX} = \frac{0.05}{R_{SNS}}$$

If the voltage at the SNS pin is greater than  $V_{\rm SNSLO}$  or less than  $V_{\rm SNSHI}$ , the bq24401 switches the MOD output high to pass charge current to the battery. When the SNS voltage is less than  $V_{\rm SNSLO}$  or greater than  $V_{\rm SNSHI}$ , the bq24401 switches the MOD output low to shut off charging current to the battery. Figure 7 shows a typical multi-chemistry charge circuit.

#### **Voltage Input**

As shown in Figure 5, a resistor voltage-divider between the battery pack's positive terminal and V<sub>SS</sub> scales the battery voltage measured at pin BAT.

The resistor values  $R_{\rm B1}$  and  $R_{\rm B2}$  are calculated by the following equation:

$$\frac{R_{\rm B1}}{R_{\rm B2}} = N - 1$$

where N is the number of cells in series. The end-to-end input impedance of this resistive divider network should be at least  $200 k\Omega$  and no more than  $1 M\Omega.$ 

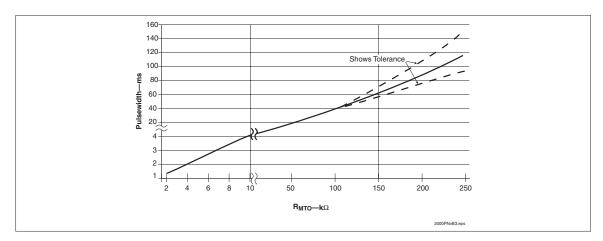


Figure 6. Relationship Between Trickle Pulse-Width and Value of RMTO

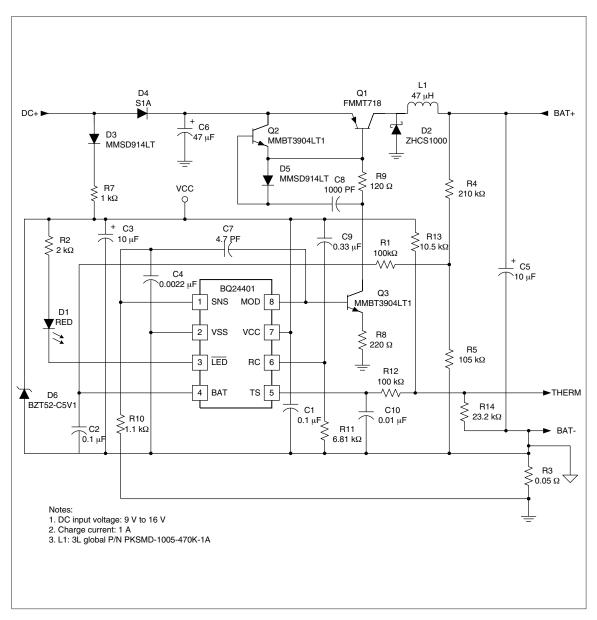


Figure 7. Three-Cell NiCd/NiMH 1A Charger

## **Temperature Monitoring**

The bq24401 measures the temperature by the voltage at the TS pin. This voltage is typically generated by a negative-temperature-coefficient thermistor. The bq24401 compares this voltage against its internal threshold voltages to determine if charging is safe.

These thresholds are the following:

- High-temperature cutoff voltage: V<sub>TCO</sub> = 0.225 \* V<sub>CC</sub>
   This voltage corresponds to the maximum temperature (TCO) at which fast charging is allowed. The bq24401 terminates fast charge if the voltage on pin TS falls below V<sub>TCO</sub>.
- High-temperature fault voltage:  $V_{HTF} = 0.25 * V_{CC}$  This voltage corresponds to the temperature (HTF) at which fast charging is allowed to begin.
- Low-temperature fault voltage: V<sub>LTF</sub> = 0.5 \* V<sub>CC</sub>
   This voltage corresponds to the minimum temperature (LTF) at which fast charging or top-off is allowed. If the voltage on pin TS rises above V<sub>LTF</sub>, the bq24401 suspends fast charge or top-off but does not terminate charge. When the voltage falls back below V<sub>LTF</sub>, fast charge or top-off resumes from the point where suspended. Trickle-charge is allowed during this condition.

Table 3 summarizes these various conditions.

# **Charge Status Display**

The charge status is indicated by open-drain output LED. Table 4 summarizes the display output of the bq24401.

### Sleep Mode

The bq24401 features a sleep mode for low power consumption. This mode is enabled when the voltage at pin BAT is above the low-power-mode threshold,  $V_{\rm SLP}$ . During sleep mode, the bq24401 shuts down all internal circuits, drives the LED output to high-impedance state, and drives pin MOD to low. Restoring BAT below the  $V_{\rm MCV}$  threshold initiates the IC and starts a fast-charge cycle.

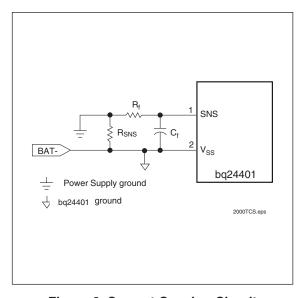


Figure 8. Current-Sensing Circuit

## **Absolute Maximum Ratings**

| Symbol           | Parameter                                                                      | Minimum | Maximum | Unit                 | Notes    |
|------------------|--------------------------------------------------------------------------------|---------|---------|----------------------|----------|
| $V_{\rm CC}$     | $ m V_{CC}$ relative to $ m V_{SS}$                                            | -0.3    | +7.0    | V                    |          |
| $V_{\mathrm{T}}$ | DC voltage applied on any pin, excluding $V_{\rm CC}$ relative to $V_{\rm SS}$ | -0.3    | +7.0    | V                    |          |
| Topr             | Operating ambient temperature                                                  | -20     | +70     | $^{\circ}\mathrm{C}$ |          |
| $T_{STG}$        | Storage temperature                                                            | -40     | +125    | $^{\circ}\mathrm{C}$ |          |
| TSOLDER          | Soldering temperature                                                          | -       | +260    | $^{\circ}\mathrm{C}$ | 10s max. |

Note:

Permanent device damage may occur if Absolute Maximum Ratings are exceeded. Functional operation should be limited to the Recommended DC Operating Conditions detailed in this data sheet. Exposure to conditions beyond the operational limits for extended periods of time may affect device reliability.

# $\boldsymbol{DC}$ Thresholds $\,$ (TA = TOPR; VCC = 5V $\pm 20\%$ unless otherwise specified)

| Symbol               | Parameter                                         | Rating                 | Tolerance | Unit  | Notes                                            |
|----------------------|---------------------------------------------------|------------------------|-----------|-------|--------------------------------------------------|
| $V_{TCO}$            | Temperature cutoff                                | $0.225 * V_{CC}$       | ±5%       | V     | Voltage at pin TS                                |
| $V_{\mathrm{HTF}}$   | High-temperature fault                            | 0.25 * V <sub>CC</sub> | ±5%       | V     | Voltage at pin TS                                |
| $V_{ m LTF}$         | Low-temperature fault                             | $0.5 * V_{CC}$         | ±5%       | V     | Voltage at pin TS                                |
| $V_{ m MCV}$         | Maximum cell voltage                              | 2.00                   | ±2.5%     | V     | $V_{\rm BAT} > V_{\rm MCV}$ inhibits fast charge |
| $V_{\mathrm{LBAT}}$  | Minimum cell voltage                              | 950                    | ±5%       | mV    | Voltage at pin BAT                               |
| $V_{\mathrm{THERM}}$ | TS input change for $\Delta T/\Delta t$ detection | $-\frac{V_{CC}}{161}$  | ±25%      | V/Min |                                                  |
| $V_{\mathrm{SNSHI}}$ | High threshold at SNS, resulting in MOD-low       | 50                     | ±10       | mV    | Voltage at pin SNS                               |
| V <sub>SNSLO</sub>   | Low threshold at SNS, resulting in MOD-high       | -50                    | ±10       | mV    | Voltage at pin SNS                               |
| $V_{\mathrm{SLP}}$   | Sleep-mode input threshold                        | V <sub>CC</sub> - 1    | ±0.5      | V     | Applied to pin BAT                               |
| $V_{\rm RCH}$        | Recharge threshold                                | V <sub>MCV</sub> - 0.1 | ±0.02     | V     | At pin BAT                                       |

# Impedance

| Symbol    | Parameter Minimum       |    | Typical | Maximum | Unit      |
|-----------|-------------------------|----|---------|---------|-----------|
| $R_{BAT}$ | Battery input impedance | 10 | -       | -       | ΜΩ        |
| $R_{TS}$  | TS input impedance      | 10 | -       | -       | $M\Omega$ |
| $R_{SNS}$ | SNS input impedance     | 10 | -       | -       | ΜΩ        |

# 

| Symbol              | Parameter               | Parameter Minimum Typical |     | Maximum | Unit |
|---------------------|-------------------------|---------------------------|-----|---------|------|
| $d_{\mathrm{MTO}}$  | MTO time-base variation | -5                        | -   | +5      | %    |
| $f_{\mathrm{TRKL}}$ | Pulse-trickle frequency | 0.9                       | 1.0 | 1.1     | Hz   |

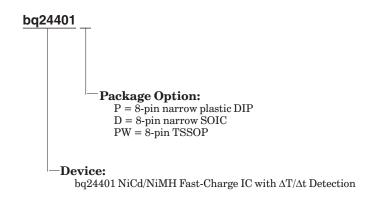
# bq24401

# **Recommended DC Operating Conditions** (TA = TOPR)

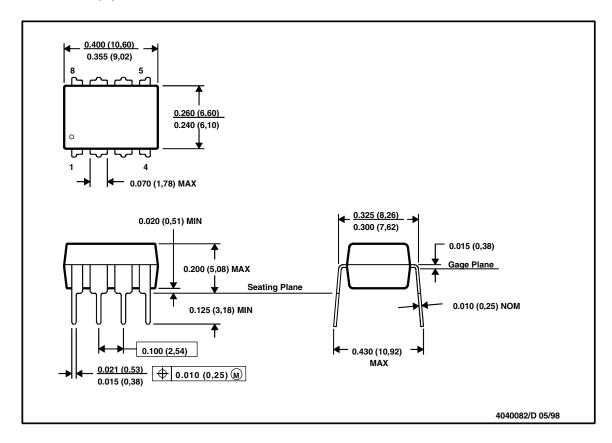
| Symbol             | Condition                      | Minimum               | Typical               | Maximum | Unit | Notes                           |
|--------------------|--------------------------------|-----------------------|-----------------------|---------|------|---------------------------------|
| $V_{\rm CC}$       | Supply voltage                 | 4.0                   | 5.0                   | 6.0     | V    |                                 |
| $I_{CC}$           | Supply current                 | -                     | 0.5                   | 1       | mA   | Exclusive of external loads     |
| I <sub>CCS</sub>   | Sleep current                  | -                     | -                     | 5       | μΑ   | $V_{\rm BAT} = V_{\rm SLP}$     |
| $V_{\mathrm{TS}}$  | Thermistor input               | 0.5                   | 0.5 - V <sub>CC</sub> |         | V    | $V_{\rm TS} < 0.5 V$ prohibited |
| V <sub>OH</sub>    | Output high                    | V <sub>CC</sub> - 0.2 | -                     | -       | V    | MOD, I <sub>OH</sub> = 20mA     |
| $V_{\mathrm{OL}}$  | Output low                     | -                     | -                     | 0.2     | V    | $MOD, LED, I_{OL} = 20mA$       |
| $I_{OZ}$           | High-impedance leakage current | -                     | -                     | 5       | μΑ   | LED                             |
| $I_{\mathrm{snk}}$ | Sink current                   | -                     | -                     | 20      | mA   | MOD, LED                        |
| $R_{MTO}$          | Charge timer resistor          | 2                     | -                     | 250     | kΩ   |                                 |
| $C_{MTO}$          | Charge timer capacitor         | 0.001                 | -                     | 1.0     | μF   |                                 |

Note: All voltages relative to VSS except as noted.

# **Ordering Information**



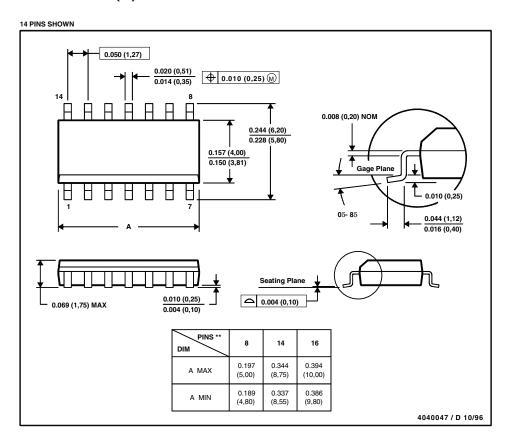
# 8-Pin DIP (P)



#### NOTES:

- A. All linear dimensions are in inches (millimeters).
- B. This drawing is subject to change without notice.
- C. Falls within JEDEC MS-001

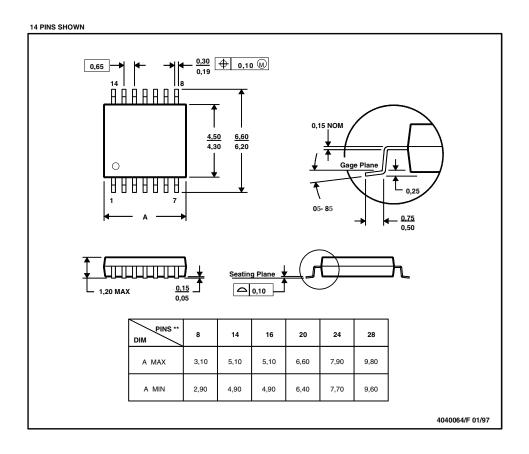
# 8-Pin SOIC Narrow (D)



#### NOTES:

- A. All linear dimensions are in inches (millimeters).
- B. This drawing is subject to change without notice.
- C. Body dimensions do not include mold flash or protrusion, not to exceed 0.006 (0,15).
- D. Falls within JEDEC MS-012

# 8-Pin TSSOP ~ PW Package Suffix



#### NOTES:

- A. All linear dimensions are in millimeters.
- B. This drawing is subject to change without notice.
- C. Body dimensions do not include mold flash or protrusion not to exceed 0,15.
- D. Falls within JEDEC MO-153  $\,$





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#### PACKAGING INFORMATION

| Orderable Device | Status <sup>(1)</sup> | Package<br>Type | Package<br>Drawing | Pins | Package<br>Qty | e Eco Plan <sup>(2)</sup> | Lead/Ball Finish | MSL Peak Temp <sup>(3)</sup> |
|------------------|-----------------------|-----------------|--------------------|------|----------------|---------------------------|------------------|------------------------------|
| BQ24401D         | ACTIVE                | SOIC            | D                  | 8    | 75             | Green (RoHS & no Sb/Br)   | CU NIPDAU        | Level-1-260C-UNLIM           |
| BQ24401DR        | ACTIVE                | SOIC            | D                  | 8    | 2500           | Green (RoHS & no Sb/Br)   | CU NIPDAU        | Level-1-260C-UNLIM           |
| BQ24401DRG4      | ACTIVE                | SOIC            | D                  | 8    | 2500           | Green (RoHS & no Sb/Br)   | CU NIPDAU        | Level-1-260C-UNLIM           |
| BQ24401PW        | ACTIVE                | TSSOP           | PW                 | 8    | 150            | Green (RoHS & no Sb/Br)   | CU NIPDAU        | Level-2-260C-1 YEAR          |
| BQ24401PWG4      | ACTIVE                | TSSOP           | PW                 | 8    | 150            | Green (RoHS & no Sb/Br)   | CU NIPDAU        | Level-2-260C-1 YEAR          |
| BQ24401PWR       | ACTIVE                | TSSOP           | PW                 | 8    | 2000           | Green (RoHS & no Sb/Br)   | CU NIPDAU        | Level-2-260C-1 YEAR          |
| BQ24401PWRG4     | ACTIVE                | TSSOP           | PW                 | 8    | 2000           | Green (RoHS & no Sb/Br)   | CU NIPDAU        | Level-2-260C-1 YEAR          |

<sup>(1)</sup> The marketing status values are defined as follows:

ACTIVE: Product device recommended for new designs.

LIFEBUY: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

**NRND**: Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

PREVIEW: Device has been announced but is not in production. Samples may or may not be available.

**OBSOLETE:** TI has discontinued the production of the device.

(2) Eco Plan - The planned eco-friendly classification: Pb-Free (RoHS), Pb-Free (RoHS Exempt), or Green (RoHS & no Sb/Br) - please check http://www.ti.com/productcontent for the latest availability information and additional product content details.

**TBD:** The Pb-Free/Green conversion plan has not been defined.

**Pb-Free** (RoHS): TI's terms "Lead-Free" or "Pb-Free" mean semiconductor products that are compatible with the current RoHS requirements for all 6 substances, including the requirement that lead not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, TI Pb-Free products are suitable for use in specified lead-free processes.

**Pb-Free (RoHS Exempt):** This component has a RoHS exemption for either 1) lead-based flip-chip solder bumps used between the die and package, or 2) lead-based die adhesive used between the die and leadframe. The component is otherwise considered Pb-Free (RoHS compatible) as defined above.

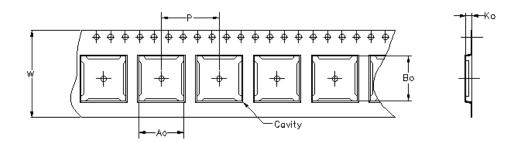
**Green (RoHS & no Sb/Br):** TI defines "Green" to mean Pb-Free (RoHS compatible), and free of Bromine (Br) and Antimony (Sb) based flame retardants (Br or Sb do not exceed 0.1% by weight in homogeneous material)

(3) MSL, Peak Temp. -- The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.

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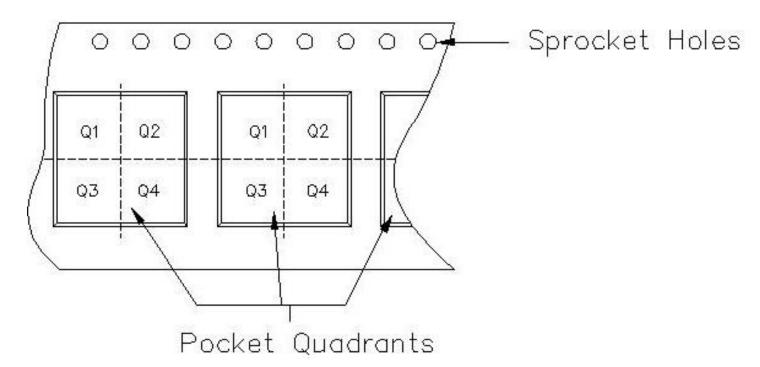
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Carrier tape design is defined largely by the component lentgh, width, and thickness.

| Ao =                                   | Dimension                                    | designed | to | accommodate | the | component | width.     |  |  |
|----------------------------------------|----------------------------------------------|----------|----|-------------|-----|-----------|------------|--|--|
| Bo =                                   | Dímension                                    | designed | to | accommodate | the | component | length.    |  |  |
| Ko =                                   | Dímension                                    | designed | to | accommodate | the | component | thickness. |  |  |
| W = Overall width of the carrier tape. |                                              |          |    |             |     |           |            |  |  |
| P =                                    | P = Pitch between successive cavity centers. |          |    |             |     |           |            |  |  |

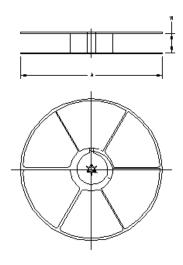


#### TAPE AND REEL INFORMATION



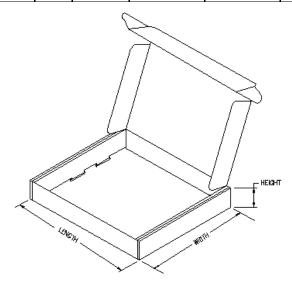
2-Jul-2007

| Device     | Package | Pins | Site | Reel<br>Diameter<br>(mm) | Reel<br>Width<br>(mm) | A0 (mm) | B0 (mm) | K0 (mm) | P1<br>(mm) | W<br>(mm) | Pin1<br>Quadrant |
|------------|---------|------|------|--------------------------|-----------------------|---------|---------|---------|------------|-----------|------------------|
| BQ24401DR  | D       | 8    | MLA  | 330                      | 12                    | 6.9     | 5.4     | 2.0     | 8          | 12        | Q1               |
| BQ24401PWR | PW      | 8    | MLA  | 330                      | 12                    | 7.0     | 3.6     | 1.6     | 8          | 12        | Q1               |



## TAPE AND REEL BOX INFORMATION

| Device     | Package | Pins | Site | Length (mm) | Width (mm) | Height (mm) |  |
|------------|---------|------|------|-------------|------------|-------------|--|
| BQ24401DR  | D       | 8    | MLA  | 346.0       | 346.0      | 29.0        |  |
| BQ24401PWR | PW      | 8    | MLA  | 346.0       | 346.0      | 29.0        |  |



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